



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4435-9

Job Sheet 173500



Part No: D4435-9

Job Qty: 2 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 10,11 IPP REV:A NEW ISSUE 11-12-22 JLM VERIFIED BY:EC IPP REV:B 12.01.24
PER DWG REV.A DD VERF:EC IPP REV:C 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		SC 18/03/14
100	Waterjet	2 pcs	3/8/18	3/8/18	0.00	0.11	Waterjet1		SC 18/03/14
120	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC8		38
130	Brake NC	2 pcs	3/8/18	3/8/18	0.03	0.06	Brake NC 2		DABE SB
140	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC5		38
150	HandFinish	2 pcs	3/8/18	3/8/18	0.00	0.05	HandFinish1		SA 18-04-02
160	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC7-3		BD 18-4-3
165	Powdercoat	2 pcs	3/9/18	3/9/18	0.00	0.03	Powdercoat4		BL 18-4-3
170	QC	2 pcs	3/9/18	3/9/18	0.00	0.00	QC3		APR 4 2018
180	Packaging	2 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2	Sto91	APR 4 2018
190	QC21-SA	2 Ea	3/9/18	3/9/18	0.00	0.00	QC21		

M138700 START 2:50 OLT: 8:00 FINISH: 3:20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.0440 sf (.022 ea)	90-Start up Operation	

2018292

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	234	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	1.250Inches ± 0.030	1.280 1.220	1.253	
2	Bracket	2.800Inches ± 0.030	2.830 2.770	2,801	
3	Bracket	0.098Inches + 0.005 - 0.001	0.103 0.097	0,100	Diameter
4	Bracket	0.130Inches ± 0.030	0.160 0.100	0,129	
5	Bracket	0.130Inches ± 0.030	0.160 0.100	0,129	
6	Bracket	0.040Inches ± 0.010	0.050 0.030	0,040	



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S051051



Part: D4435-9

Job No: 173500

Serial No/Batch: S051051

Revision:

Inspector:

Date: 03/14/18